



WARNING



Not following the instructions below may result in damage of the product supplied by us and refusal of the claim due to improper installation of the product.

BEFORE INSTALLATION REFER TO THE VEHICLE MANUFACTURER'S INSTRUCTIONS.

THE FOLLOWING MUST BE CHECKED:

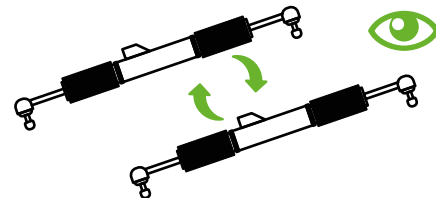
1

Determine the underlying cause of the old steering rack's breakdown before installing a new one. Replacing the rack alone won't address other system issues, and unresolved defects could damage the new rack.



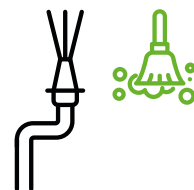
2

Verify that the new rack matches the original in terms of fixation measurements and connections.



3

Typically, it's advisable to flush the steering system when replacing the rack to remove any particles that may have contributed to the old rack's failure.



4

Since hose condition cannot be assessed visually, replace any hoses that feel stiff, porous, or hard, as they may have deteriorated equally over time.



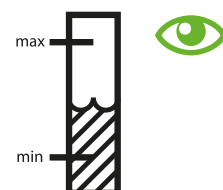
5

After installing the new rack, bleed the steering system by adding fresh power steering fluid per the vehicle manufacturer's recommendations. In some cases, using a vacuum rack may be necessary to remove airlocks.



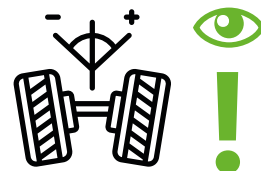
6

After completing the rack installation and bleeding, ensure that the power steering fluid level falls within the designated minimum and maximum marks on the container or dipstick. Operating with insufficient or excessive fluid can damage the system.



7

Following the installation of a new steering rack, perform a full wheel alignment to maintain proper vehicle handling and predictability.





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PREVENTIVE ACTIONS:

- When installing a new rack or pump, ensure you replace the O-rings and gaskets for the hydraulic lines.
- Prior to renewing the steering system, consistently inspect the condition of the suspension system.
- Always verify the compatibility of the new and old units before installation (VIN number or OE reference from the old unit).
- Continuously monitor the condition of tire treads and the suspension system.
- Before replacing the steering system, examine the condition of ball joints and connections to the rack.
- Always assess the suspension system's condition before renewing the steering system.
- Check the old power steering fluid for debris and perform a system flush as part of the maintenance process.



ATTENTION!

Before installation refer to the vehicle manufacturer's instructions

